

Work Order ID 63649



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November 8, 2010 12:49:19 PM

Item ID: D412-791-045

Accept



Setup Start



Revision ID:

Item Name: Exit Illumination Assembly

Stop



Start Date: 11/08/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/12/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 10/11/10 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| IIN-D412-791 | B |

100



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP 412-791-045 CHG001

S 10/11/10

JLCC 10-11-10

110



Packaging

Packaging

Pick Kit

0.00

Pap/10 ②

Memo

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

S 10/11/10

Memo

0.00

F

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

*NOTE: Date & initial all entries

Work Order ID 63649

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November 8, 2010 12:49:19 PM

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp
Stamp

130

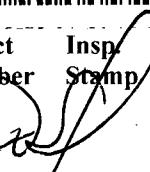


Packaging

Memo

0.00

10/11/11



Packaging

Identify and pack for shipping as per PPP D412-791-045

Location: SLPPPP Rev: A

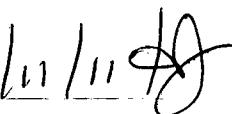
140



Memo

0.00

10/11/11



Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/11/11
 ②

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

November 8, 2010 12:49:19 PM

Page 1

Work Order ID: 63649



Parent Item: D412-791-045



Parent Item Name: Exit Illumination Assembly

Start Date: 11/08/10

Required Date: 11/12/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3937-041 | | Manufactured | No | | | 110 | Each | 15.0000 | 16 | 32 | | | |



Luminescent Strip Assembly

Location Loc Qty Loc Code

ST131 15

59877 15

D3950-1RevA



Manufactured No

110 Each

0.0000

90

180

59877 15 X

59876 180

10/11/10 (2)

Rivet

8
fl

fl

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

7.0 PARTS LIST

| QTY -011 | QTY -041 | QTY -043 | QTY -045 | QTY -047 | QTY -049 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------------|---|
| X | | | | | | D412-791-011 | SAFETY ENHANCEMENT KITS COMPLETE |
| 1 | X | | | | | D412-791-041 | FLASHLIGHT KIT |
| 1 | | X | | | | D412-791-043 | MAPBOX KIT |
| 1 | | | X | | | D412-791-045 | EXIT ILLUMINATION KIT |
| 1 | | | | X | | D412-791-047 | PITOT HEAT MONITORING KIT |
| 1 | | | | | X | D412-791-049 | STANDBY ATTITUDE BATTERY MONITORING KIT |
| | | | | | | | |
| | 2 | | | | | D3921-1 | FLASHLIGHT |
| | 4 | | | | | D3922-1 | CLIP |
| | 2 | | | | | D3923-1 | ANGLE |
| | 4 | | | | | D3924-1 | SHIM |
| | 8 | | | | | MS20426AD3-6 | RIVETS |
| | 6 | | | | | MS20470AD4-5 | RIVET |
| | 4 | | | | | MS21059-L3 | ANCHOR NUT |
| | 4 | | | | | MS35207-264 | SCREW |
| | | | | | | | |
| | 1 | | | | | D3936-041 | MAPBOX |
| | 4 | | | | | MS35207-244 | SCREW |
| | | | | | | | |
| | | 16 | | | | D3937-041 | PHOTOLUMINESCENT STRIPS |
| | | 90 | | | | D3950-1 | RIVET (INCLUDES 10 EXTRA) |
| | | | | | | | |
| | | | 1 | | | 18-200 | CONNECTOR |
| | | | 4 | | | 1N4007 | DIODE |
| | | | 3 | | | 80-004-2-6 | POTTED INSERTS |
| | | | 2 | | | D3896-1 | RELAY |
| | | | 1 | | | D3897-1 | ANGLE |
| | | | 1 | | | LED-50-17-BG-E0705 | ANNUNCIATOR |
| | | | 1 | | | M12883/45-01 | RELAY BASE |
| | | | 1 | | | M81714/16-3 | TERMINAL BLOCKS TRACK |
| | | | 2 | | | M81714/2-DC1 | TERMINAL BLOCKS |
| | | | 1 | | | M81714/2-DD2 | TERMINAL BLOCKS |

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Revision: B

Date: 09. 07.22

REFERENCE ONLY

DART AEROSPACE LTD.

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| QTY -011 | QTY -041 | QTY -043 | QTY -045 | QTY -047 | QTY -049 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-------------|-------------|-------------|--------------------|---------------|-------------------------|
| | | | | 1 | | M83536/2-024 | RELAY |
| | | | | 2 | | MS21042L06 | NUT |
| | | | | 4 | | MS21042L08 | NUT |
| | | | | 1 | | MS24524-23 | SWITCH, DPDT |
| | | | | 1 | | MS24524-31 | SWITCH, DPDT |
| | | | | 2 | | MS24693S26 | SCREW |
| | | | | 15 | | MS25036-102 | TERMINAL LUGS, #6 |
| | | | | 4 | | MS27039-0814 | SCREW |
| | | | | 3 | | MS35207-260 | SCREW |
| | | | | 3 | | NAS1149D0363J | WASHER |
| | | | | 2 | | NAS1149DN632J | WASHER |
| | | | | 8 | | NAS1149DN832J | WASHER |
| | | | | 1 | | HW210 | RESISTOR, 1K OHMS |
| | | | | | | | |
| | | | | 1 | 18-200 | | CONNECTOR |
| | | | | 5 | 1N4007 | | DIODE |
| | | | | 3 | 80-004-2-6 | | POTTED INSERTS |
| | | | | 1 | D3897-1 | | ANGLE |
| | | | | 1 | D3938-1 | | DECAL |
| | | | | 1 | LED-50-17-HK-E0700 | | ANNUNCIATOR (STBY BATT) |
| | | | | 1 | M12883/45-01 | | RELAY BASE |
| | | | | 1 | M81714/16-3 | | TERMINAL BLOCKS TRACK |
| | | | | 2 | M81714/2-DC1 | | TERMINAL BLOCKS |
| | | | | 1 | M81714/2-DD2 | | TERMINAL BLOCKS |
| | | | | 1 | M83536/2-024 | | RELAY |
| | | | | 2 | MS21042L06 | | NUT |
| | | | | 2 | MS24693S26 | | SCREW |
| | | | | 3 | MS35207-260 | | SCREW |
| | | | | 3 | NAS1149D0363J | | WASHER |
| | | | | 2 | NAS1149DN632J | | WASHER |
| | | | | 1 | HW210 | | RESISTOR, 1K OHMS |

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